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PRECOR STRENGTH, INC.

28936 AVE WILLIAMS
VALENCIA, CA 91355
TELEPHONE: 661-362-0300

SIGN IN BLUE OR BLACK INK ONLY		
DRWN BY	01.02.07	MGP
DWG CHK		
ENG	01.02.07	RSG
MPG ENG		
CS		
QA		
ID		
REG		

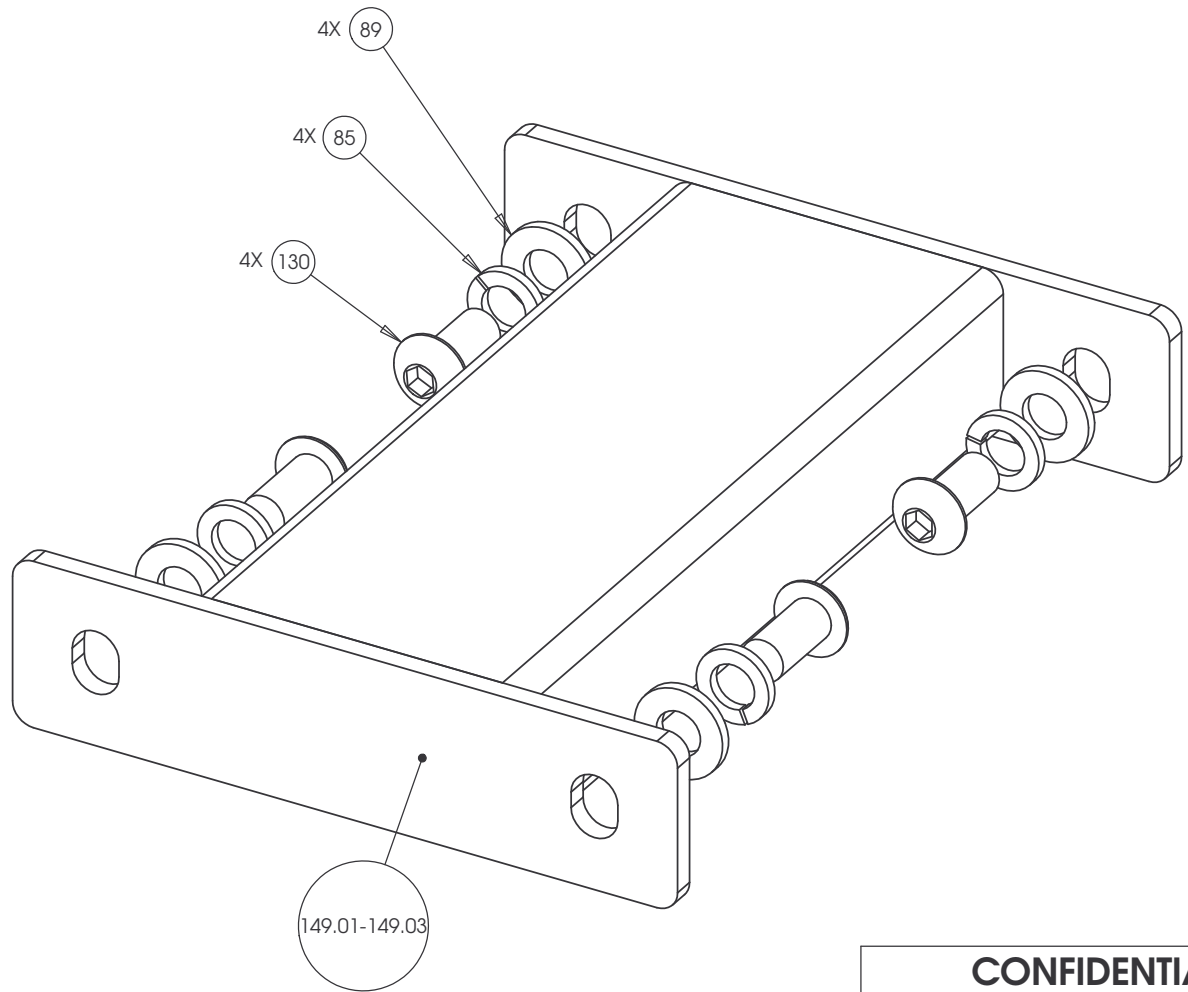
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
LIN .X=±0.1 .XXX=±0.010
LIN .XX=±0.02 .XXXX=±0.0001
ANGULAR: ±1.0°
ALL DIMS AFTER PLATING
BREAK ALL SHARP EDGES
REMOVE ALL BURRS
ALL ANGLES & BENDS 90°
DWG PER ASME Y14.5M-1994
DO NOT SCALE DRAWING
ALL MACHINED SURFACES

PRODUCT:
STRENGTH

ASSEMBLY CONNECTION, 10.5, W/ 1 PULLEY HSG

DWG. NO.	CW31868-402	SUBREV	A
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SIZE	C	PAGE	1	OF	1
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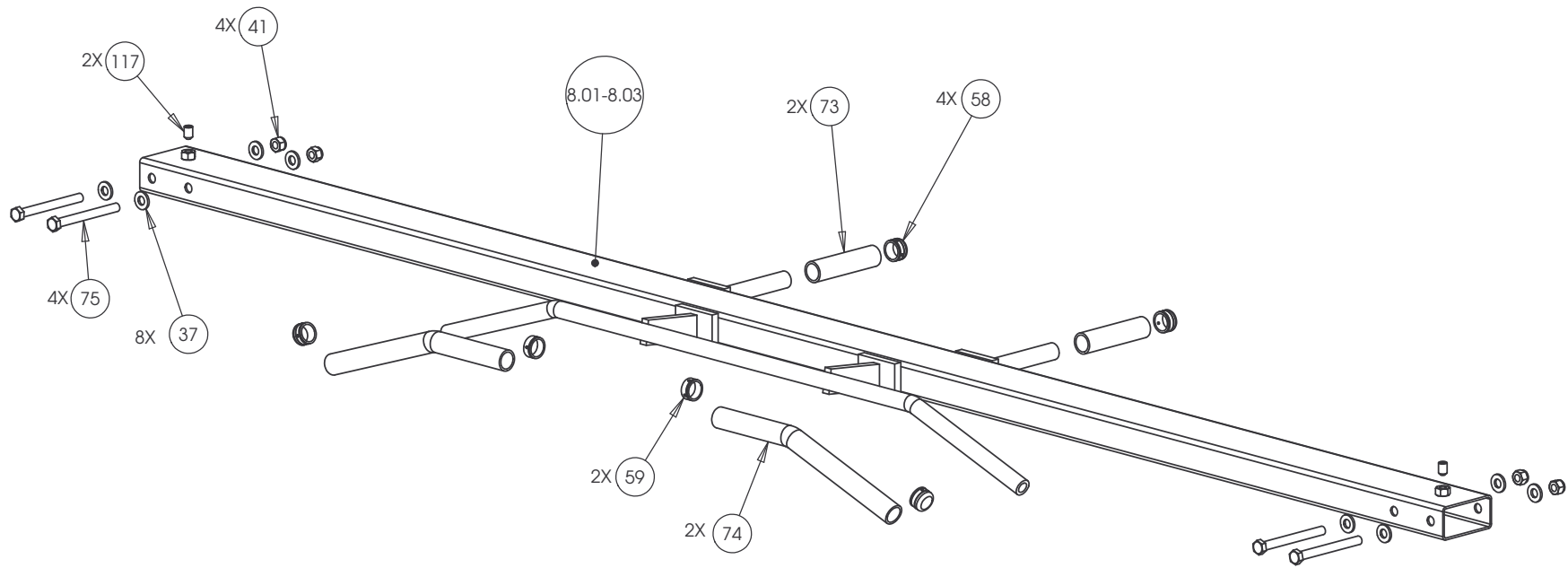
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DRWN BY	08.15.06	VLE	TOLERANCES ARE: LIN .X=±0.1 .XXX=±0.010 LIN .XX=±0.02 .XXXX=±0.0001		
DWG CHK			ANGULAR: ±1.0°		ASSEMBLY CONNECTION, 10.5
ENG	06.19.06	RSG	ALL DIMS AFTER PLATING BREAK ALL SHARP EDGES REMOVE ALL BURRS		
MFG ENG			ALL ANGLES & BENDS 90°*		
CS			DWG PER ASME Y14.5M-1994		
QA			DO NOT SCALE DRAWING		
ID			ALL MACHINED SURFACES		
REG			SIZE	PAGE OF	
			C	1 1	CW31874-402 A



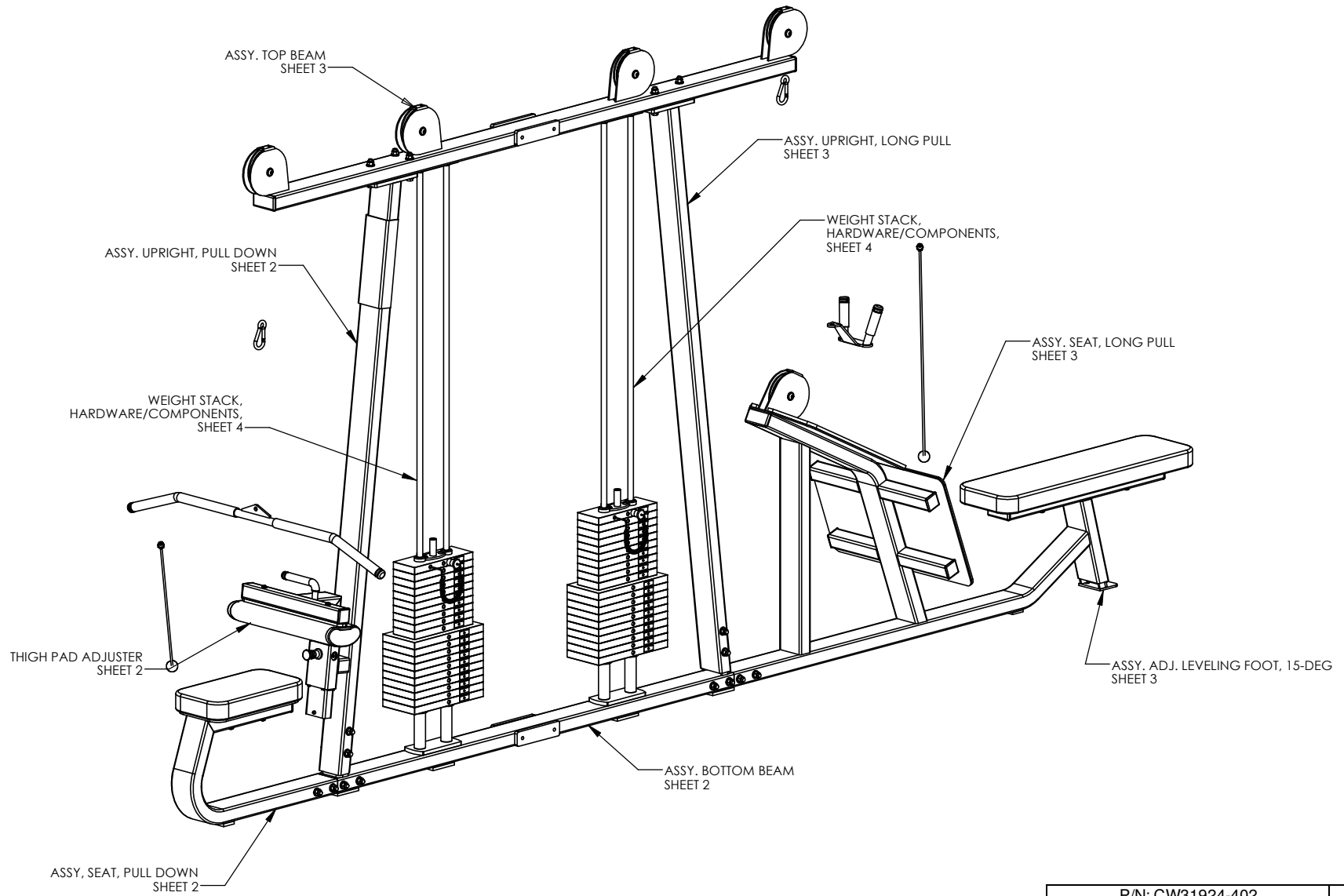
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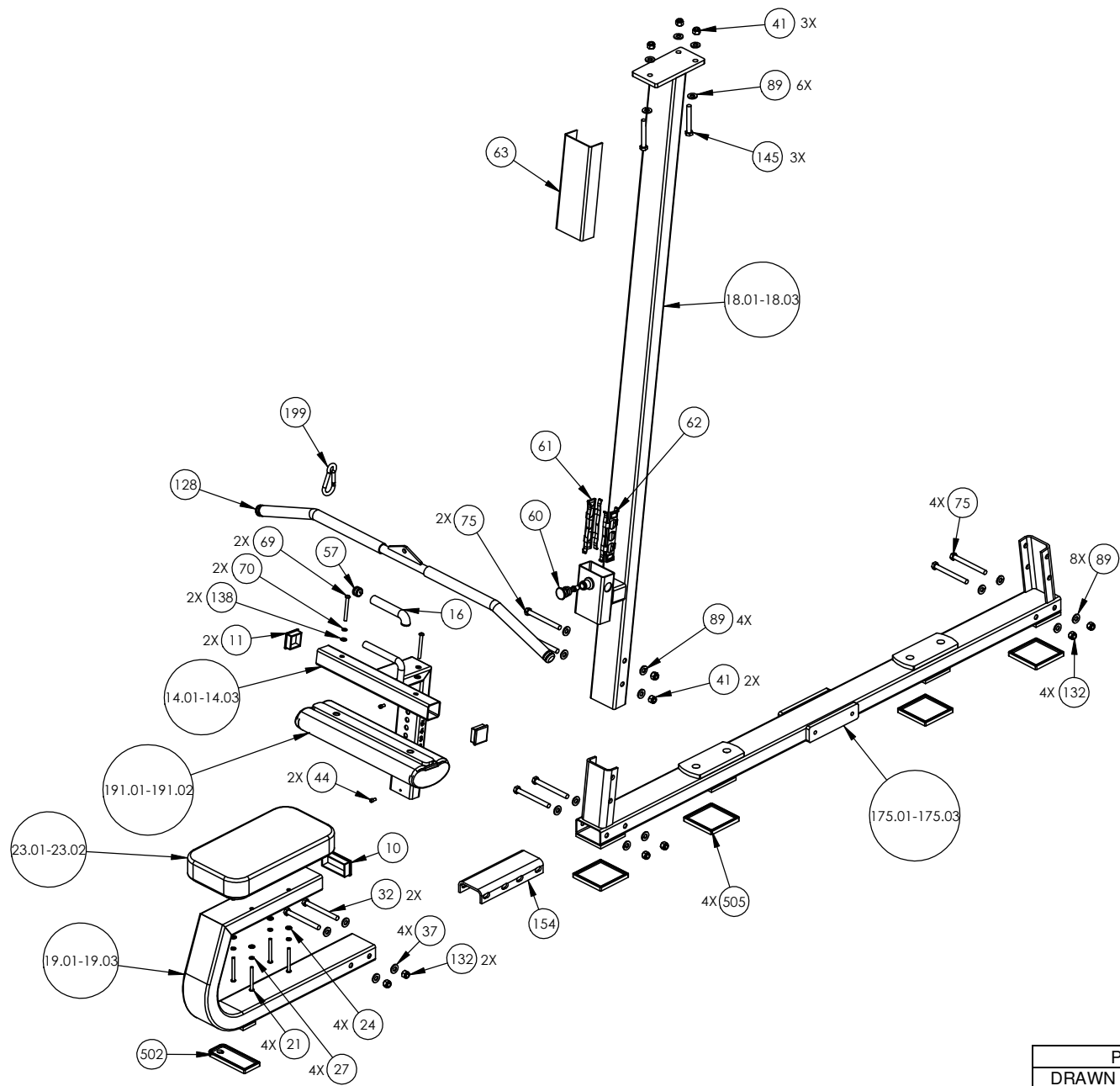
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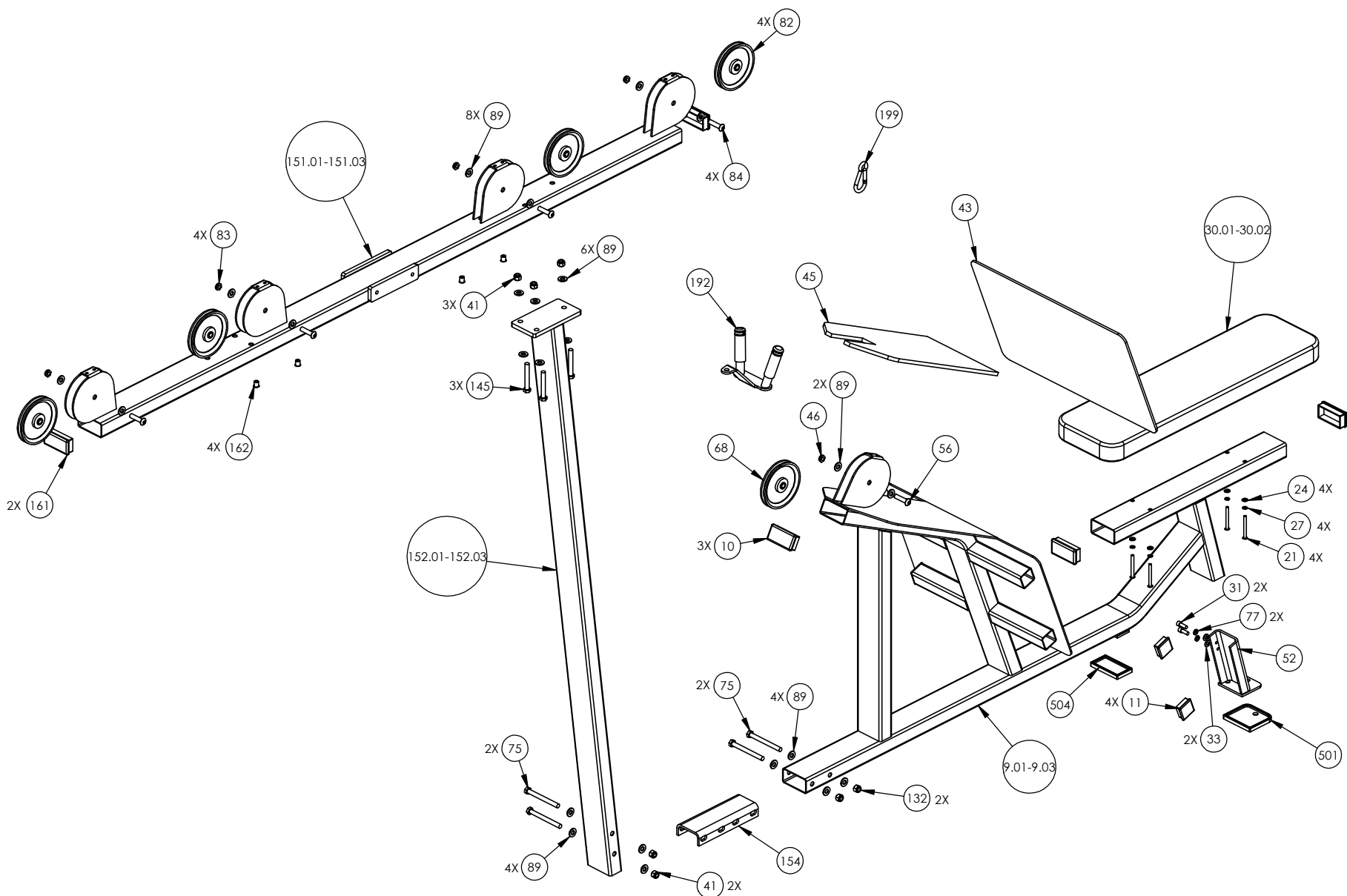
SIGN IN BLUE OR BLACK INK ONLY			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: LIN .X=±0.1 .XXX=±0.010 LIN .XX=±0.02 .XXXX=±0.0001 ANGULAR: ±1.0° ALL DIMS AFTER PLATING BREAK ALL SHARP EDGES REMOVE ALL BURRS ALL ANGLES & BENDS 90° DWG PER ASME Y14.5M-1994 DO NOT SCALE DRAWING ALL MACHINED SURFACES			PRODUCT: STRENGTH		
DRWN BY	01.02.07	MGP	SIZE	PAGE	OF	ASSEMBLY CONNECTION, 107 IN, CROSSBEAM W-HANDLES		
DWG CHK			C	1	1	DWG. NO. CW31878-401		
ENG	01.02.07	RSG				SUBREV A		
MPG ENG								
CS								
QA								
ID								
REG								



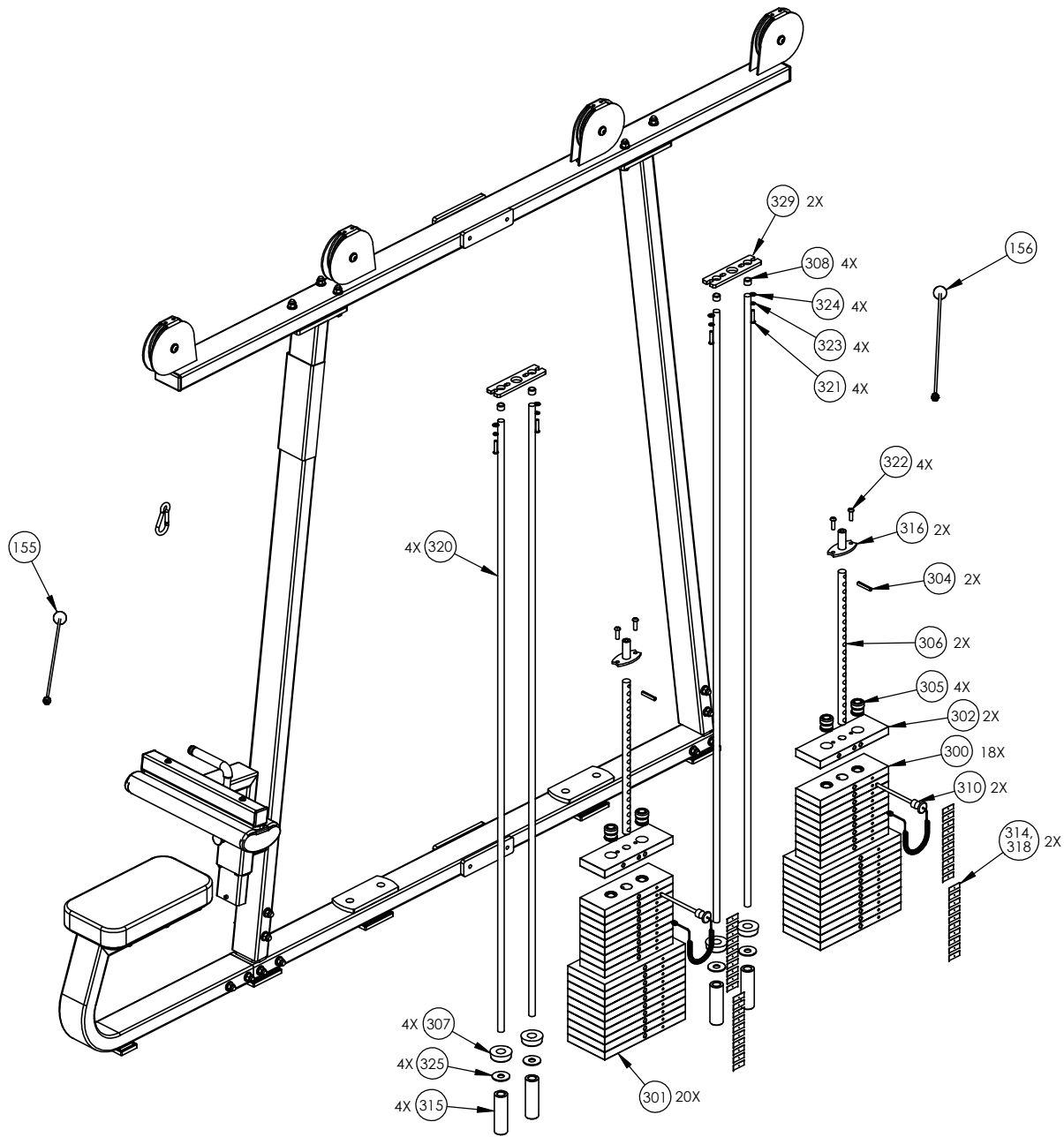
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DRAWN BY: JEC	DATE: 09.11.08
SHEET 1 OF 4	

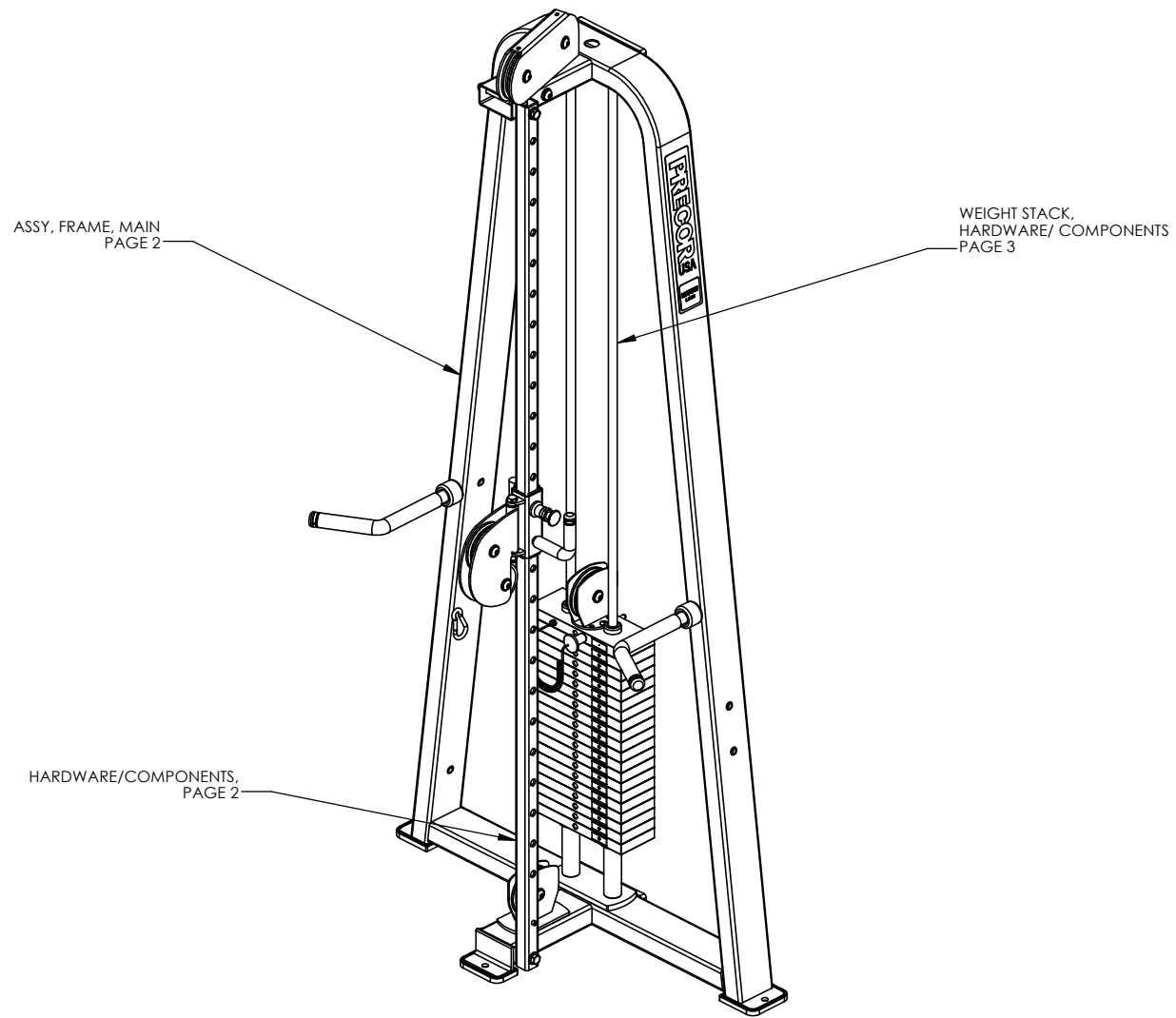


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DRAWN BY: JEC	DATE: 09.11.08 SHEET 2 OF 4



P/N: CW31924-402	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08
SHEET 3 OF 4	



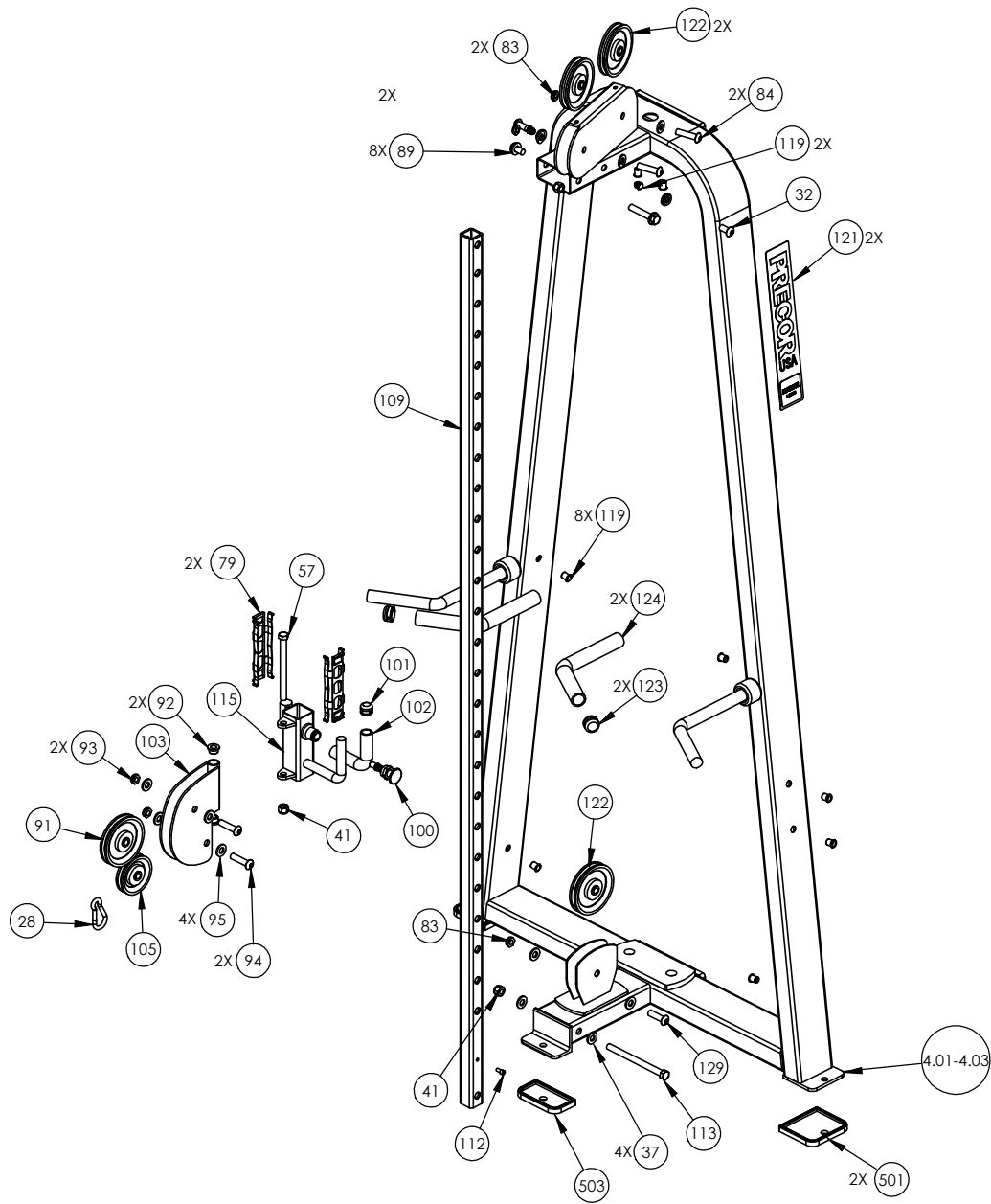


ASSY, FRAME, MAIN
PAGE 2

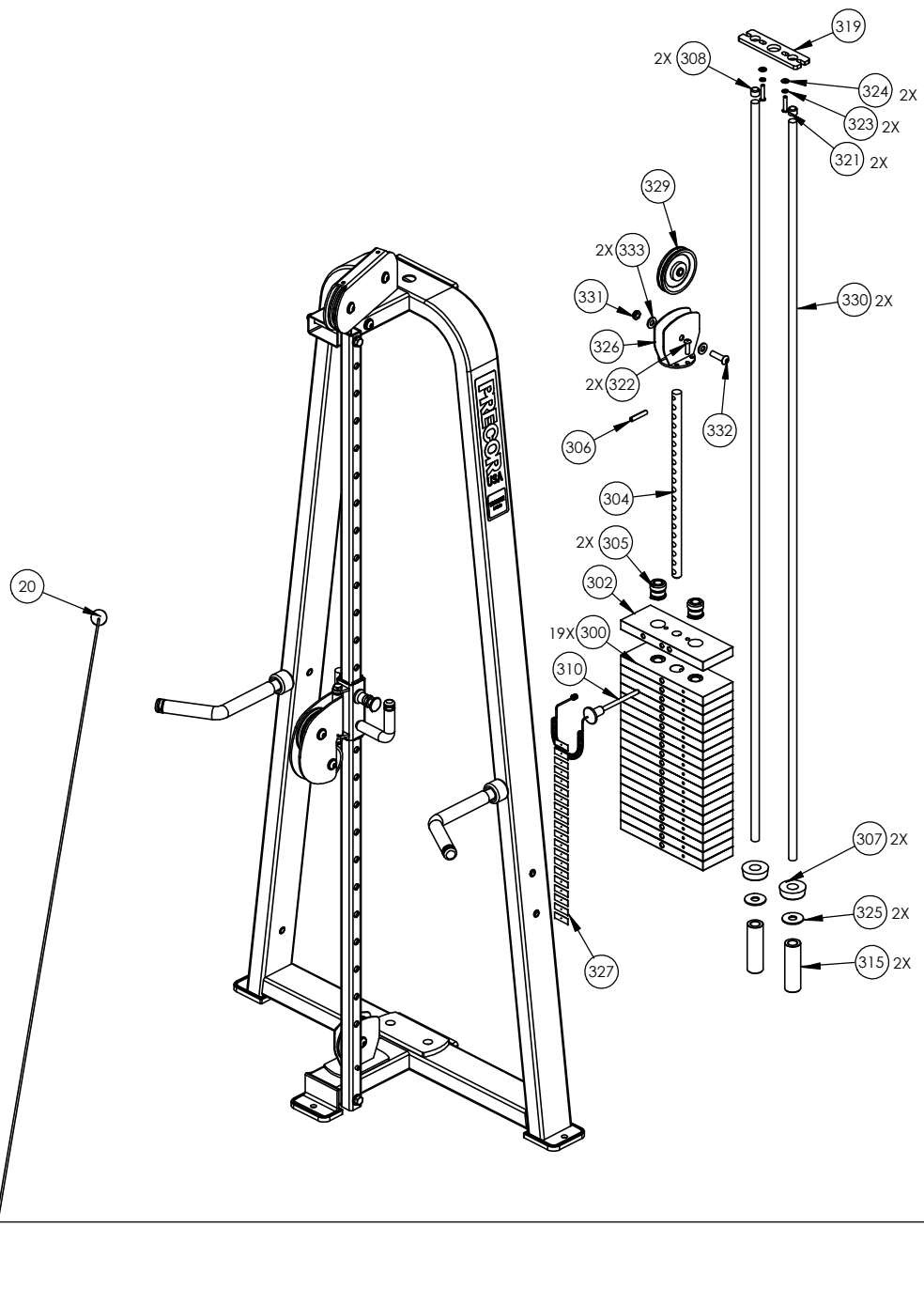
WEIGHT STACK,
HARDWARE/ COMPONENTS
PAGE 3

HARDWARE/COMPONENTS,
PAGE 2

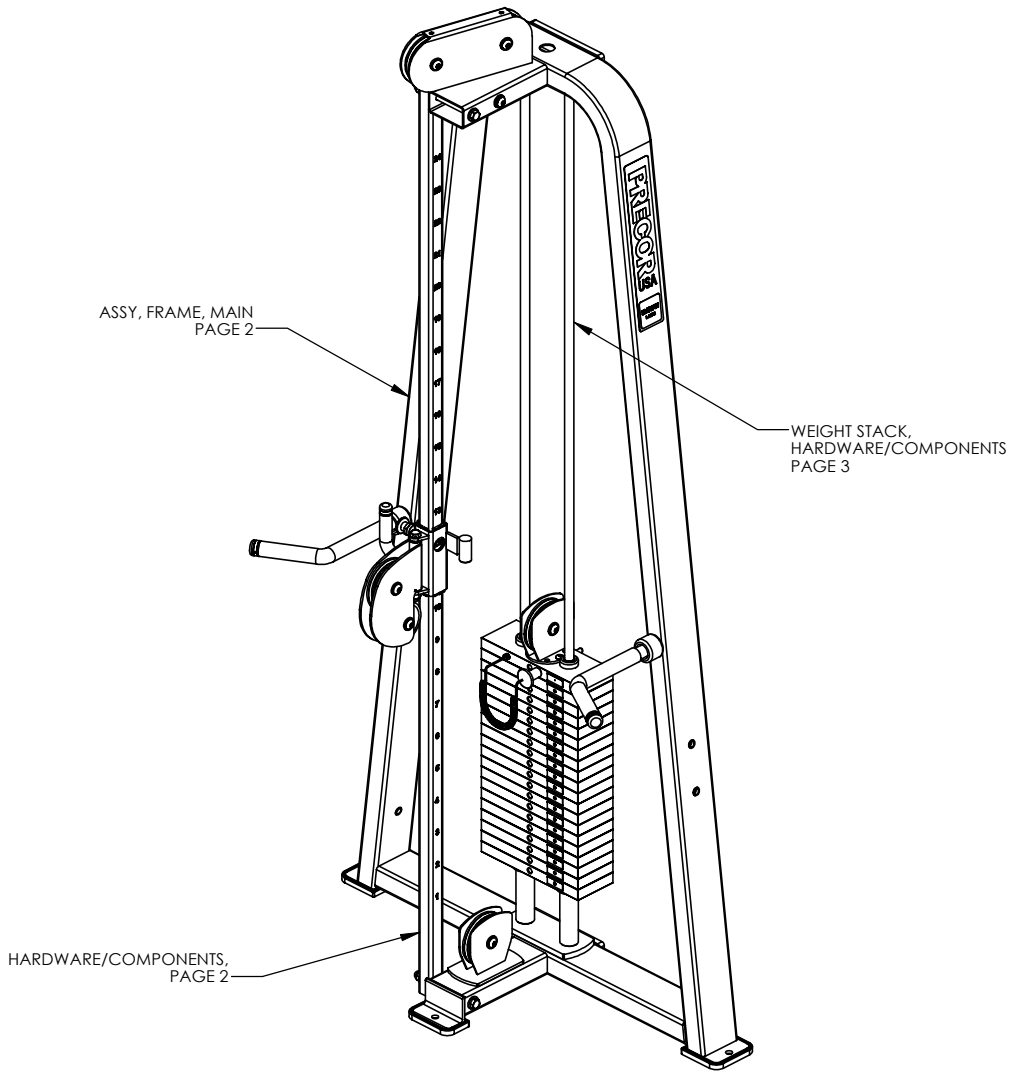
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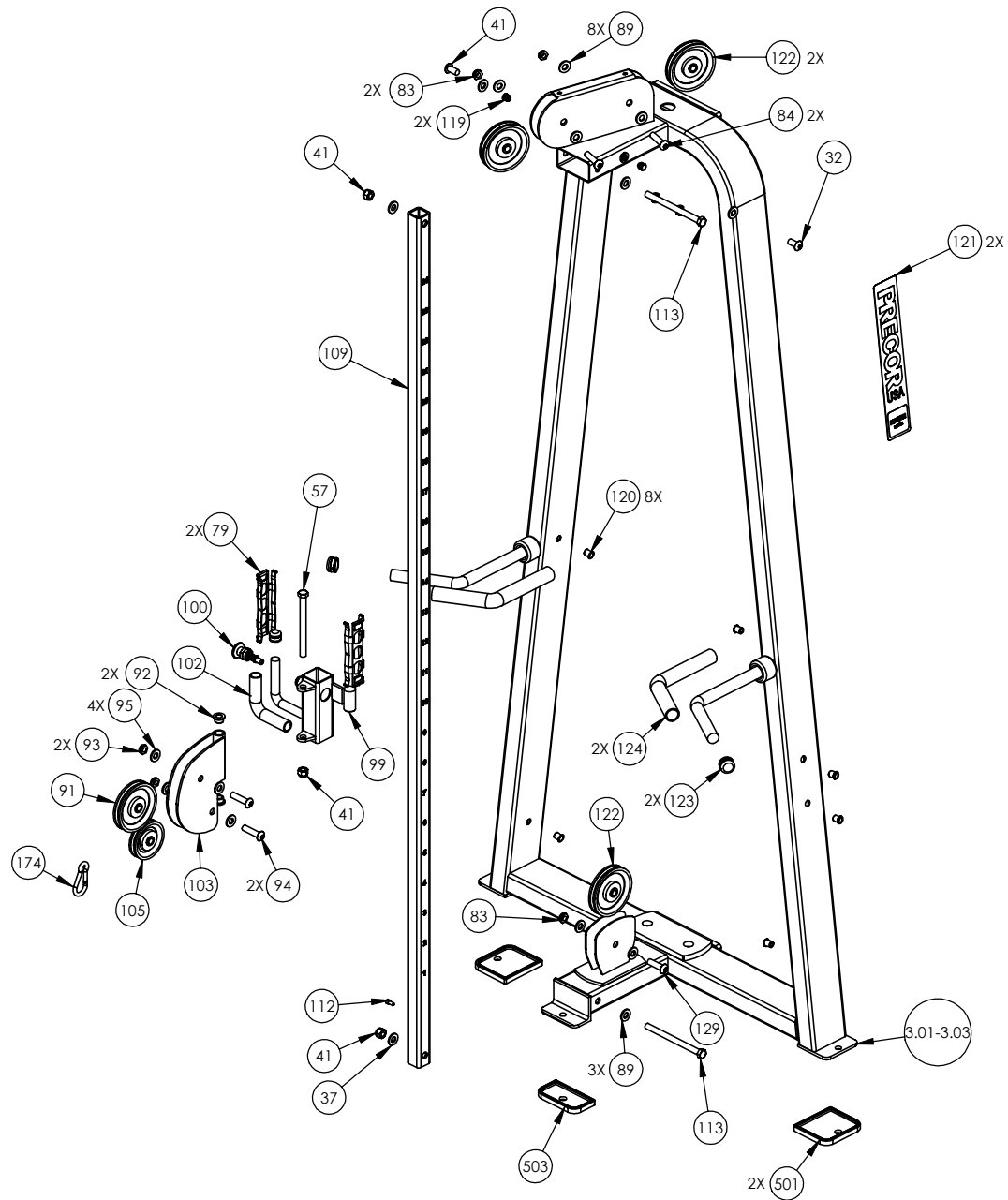
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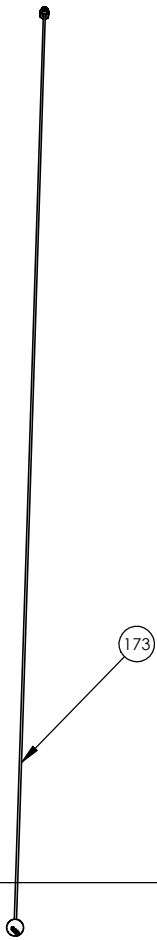
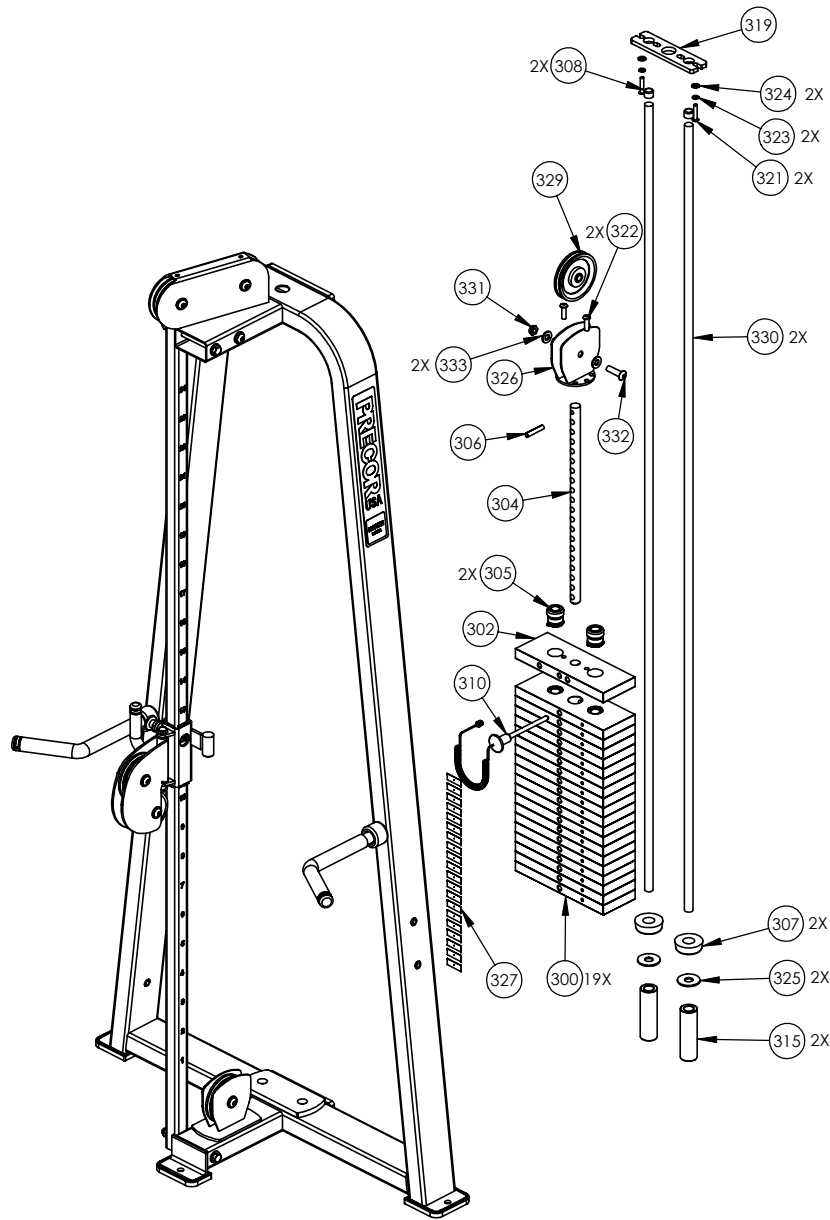
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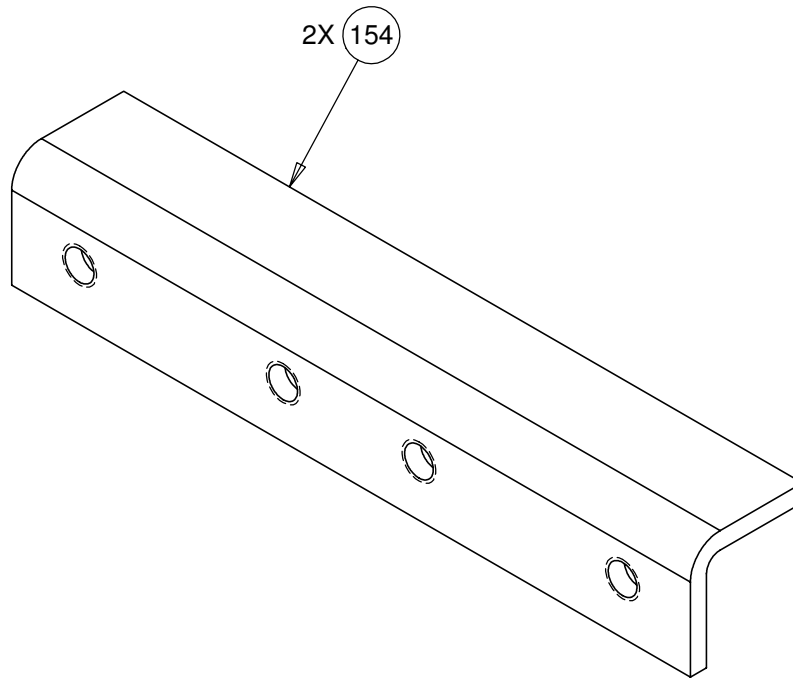
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DRAWN BY: VLE	DATE: 06.24.09
SHEET 1 OF 3	



P/N: CW34921-401	SUBREV: A
DRAWN BY: VLE	DATE: 06.24.09
SHEET 2 OF 3	



P/N: CW34921-401	SUBREV: A
DRAWN BY: VLE	DATE: 06.24.09
SHEET 3 OF 3	



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DRWN BY	08.27.09	VLE			
DWG CHK					
ENG	08.27.09	VLE			
MFG ENG					
CS					
QA					
ID			SIZE	PAGE	OF
REG			A	1	1

PRODUCT:
STRENGTH

STEEL, CHANNEL

DWG. NO. CW33293-402 SUBREV A

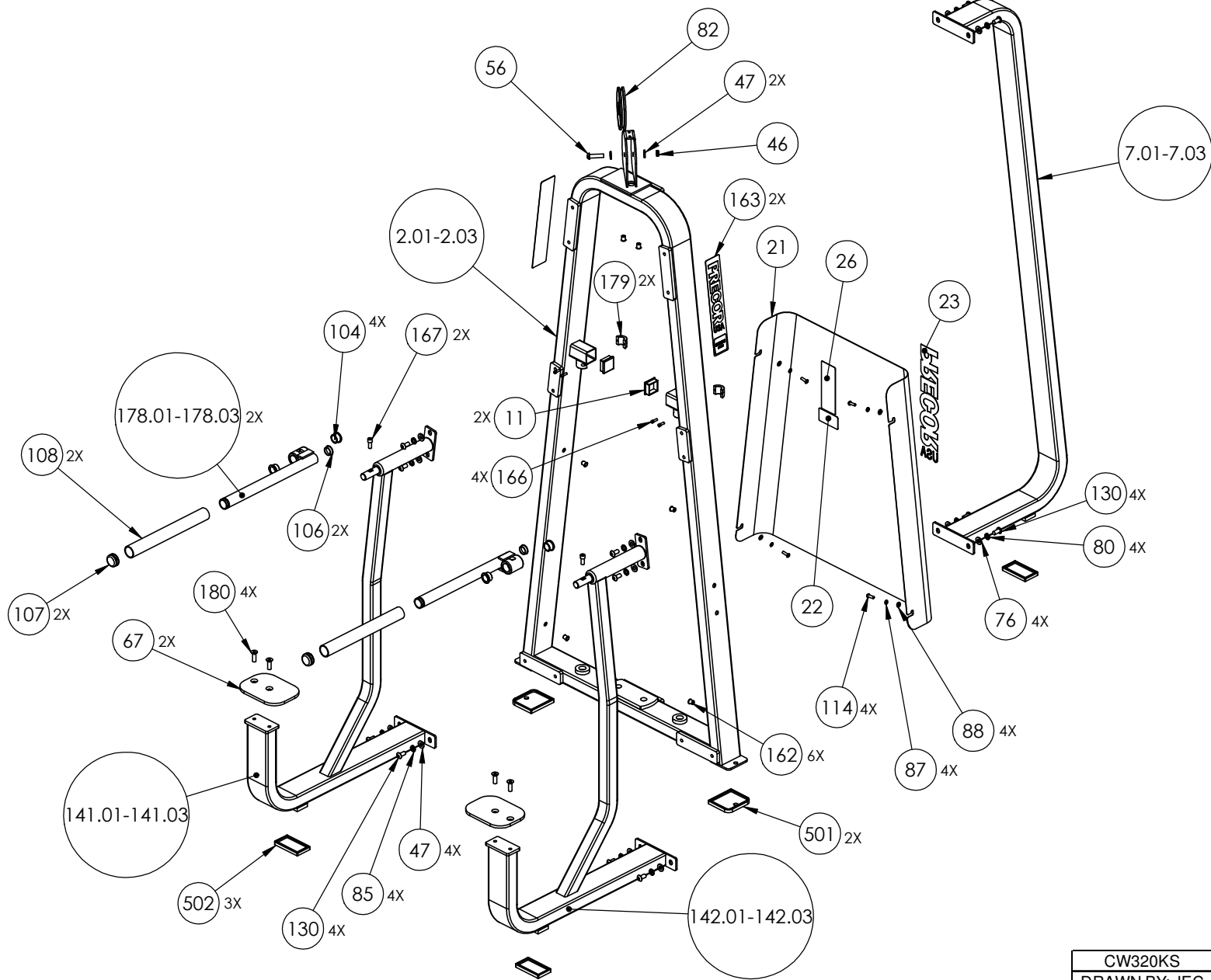
HANDLES/COMPONENTS
SHEET 3

CARRIAGE/SLIDES,
SHEET 3

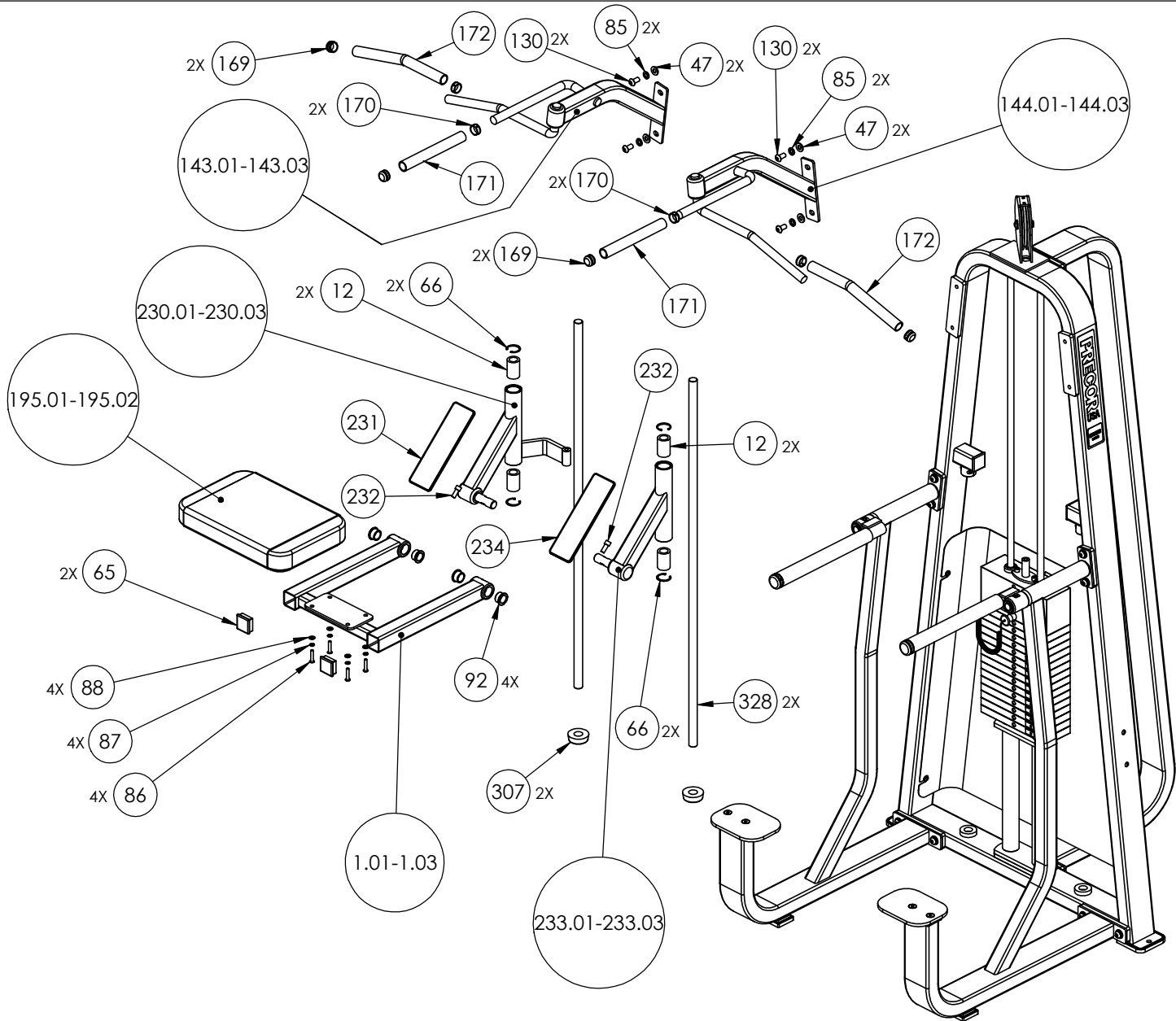
WEIGHTS/GUIDE RODS,
SHEET 4

FRAME/C-FRAME,
SHEET 2

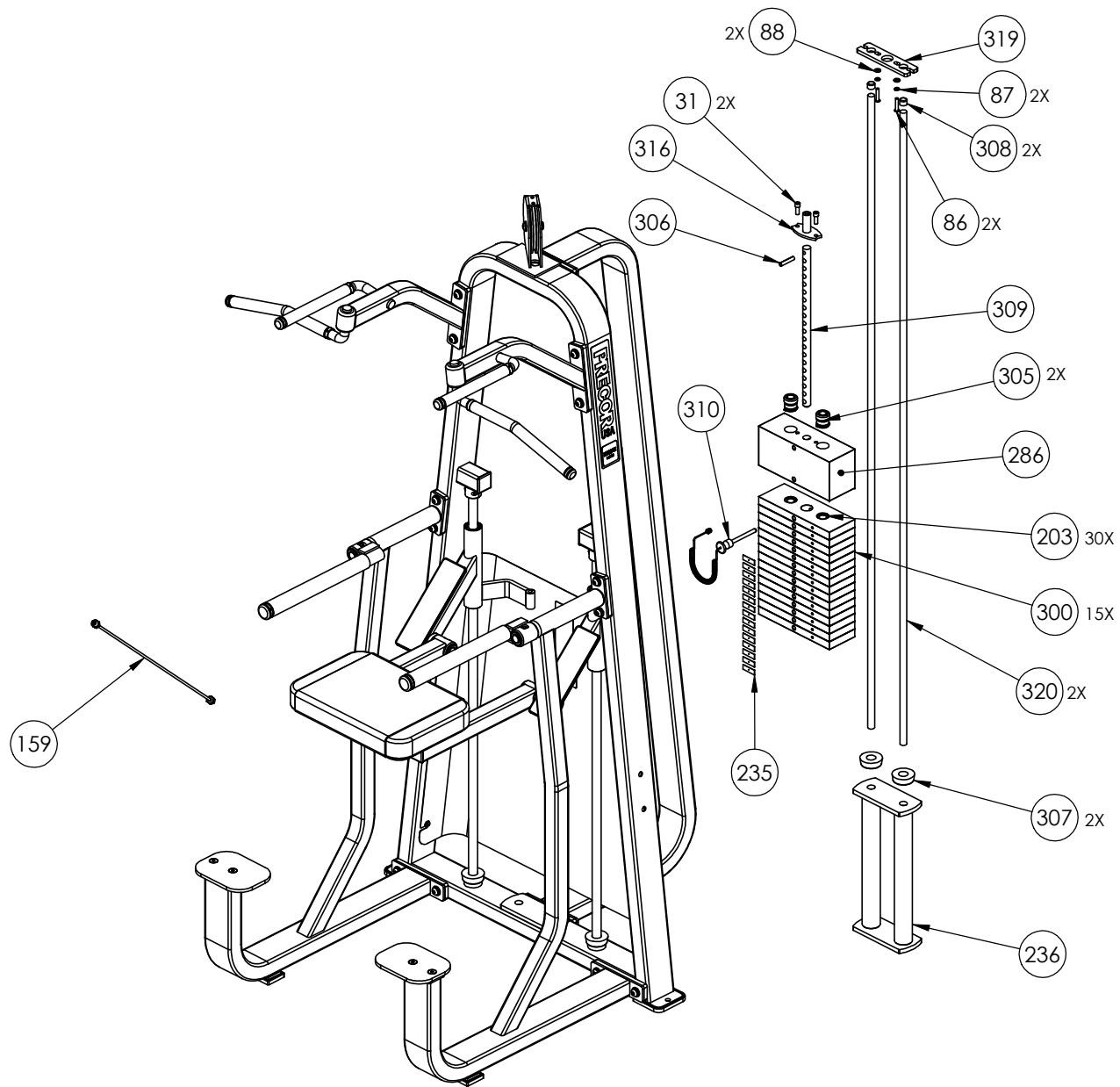
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DRAWN BY: JEC	DATE: 09.11.08	SHEET 1 OF 4



CW320KS	P/N: CW33596-101	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08	SHEET 2 OF 4



CW320KS	P/N: CW33596-101	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08	SHEET 3 OF 4



CW320KS	P/N: CW33596-101	SUBREV: C
DRAWN BY: JEC	DATE: 09.11.08	SHEET 4 OF 4